RCXiVY2+ System

**Product Lineup** 

# **ROBOT VISION RCXiVY2+**

#### RCX320/340

Robot integrated vision system realized only by YAMAHA.

Blob search function optimal for tracking of irregular workpieces is built-in.

# Simplicity

**E**11

Setup is completed as little as eight minutes after power-on. Auto-calibration makes setup easy.

# Sophistication

**OYAMAHA** 

With up to five million pixels, a variety of workpieces can be supported. Improve throughput to 100 CPM with conveyor tracking.

# Assurance

3

RCXIV

RCX340

Comprehensive support covers everything from camera image acquisition to the operation of the gripper and robot. With support that only the robot manufacturer can provide, you can relax.

For customers who consider to replace "iVY2" with "RCXiVY2+"

system under the same conditions without changing the installation position. Therefore, it is not necessary to evaluate the workpieces again. However, the exposure time and aperture may need to be adjusted. In addition, since the installation hole positions of the camera are changed, the plate of the installation section needs to be changed.

Workpieces that have been able to be recognized by the iVY2 system can also be detected by the RCXiVY2+



#### Solutions RCXiVY2+ can provide:

#### Reducing teaching process time

Robot teaching work requires a lot of labor and time. The RCXiVY2+ system acts as "robot eye". The final fine positioning can be automated and greatly reduce the teaching time that was required for the conventional models.

#### Simplified positioning process

Reducing positioning process time in frequent lot change in small lot production.

Cost in preparation, control, and switching positioning jigs can be reduced.

#### Random workpieces need to be handled.

#### Conveyor tracking

With a feedback from encoder of a conveyor RCXiVY2+ can do pick & place following conveyor move.

#### Yamaha's comprehensive support of Robot and Vision

Yamaha's integrated robot vision system. It means Yamaha supports both robot and vision system seamlessly. Have any questions and don't know if it is robot or vision related? Simply contact Yamaha representative. We have answers.

With position detection function of RCXiVY2+, pick & place operation of random shaped parts from parts feeder or pallet can be simplified.

#### RCXiVY2+ features:

- Adjusting parts orientation on the fly
- Conveyor follower
- Searching randomly placed parts

#### POINT 1

# High speed positioning of irregular shaped parts (foods or clothes)

#### Blob search function

Suitable for pick & place or detection of parts with wide tolerance in shape and size, or high speed counting. Detection speed is 2 to 10 times faster that edge detection.



#### • Top/bottom judgement

OK/NG judgement

#### POINT 2

# Suitable for parts detection and high volume parts count

#### Application examples

- Detection of electronics components on PC board
- Detection of accessories in package
- Counting of the number of bottles in pallet
- Detection of food labels
- Detection of screws and washers that secure parts
- Checking drilled holes
- Counting of electronics components

\*Subject to application and conditions.

#### POINT 3

#### Overlap can be eliminated.

Overlapped workpieces are recognized and they can be excluded from the search target.

#### Detection time is shortened up to 45%.

By adopting a high-performance camera and improving the camera frame rate and CPU capability, detection time is reduced 8 to 45% while the resolution is improved.



Improved camera frame rate

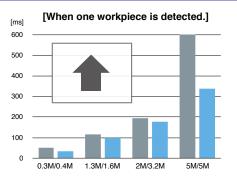
Search speed

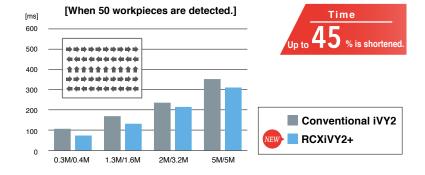
times faste

Improved camera pixels

Improved CPU

#### Comparison of search time





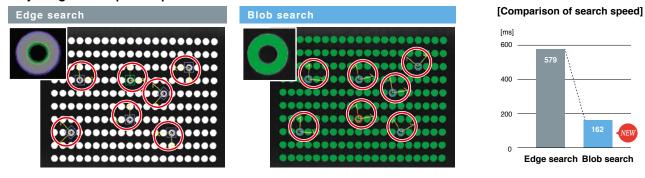
#### POINT 5

#### **Detection with Speed**

Comparing with edge search, blob search speed is 2 to 10 times faster.

#### Comparison of edge search and blob search

#### \* Only doughnut shape workpieces are detected.



#### POINT 6

#### **Code recognition function**

Codes such as QR codes, data matrix codes, and barcodes can be recognized.

This code recognition function is optimal for applications that change the operation corresponding to the code contents such as traceability management, workpiece sorting, and tracking change of sealing. It is not necessary to separately purchase a handy terminal or code reader. Troublesome communication control is also not needed.

[Supported codes] • QR code

- Data matrix code
- Barcode (JAN/EAN-13 JAN/EAN-8 ITF NW7 CODE39 CODE128)
- \* Up to 255 characters can be read. Only alphanumeric characters and symbols are supported. (2-byte characters such as HIRAGANA and KANJI characters cannot be read.)



#### Automatic image save function/History image function

Images are saved automatically and can be checked easily on an external monitor.

These functions are very convenient when you want to check the captured images retrospectively during operation or debugging or save the images for traceability purposes.

#### Automatic image save function

Images can be saved to a USB memory automatically. An SSD or HDD that can be connected to a USB port can also be used.

#### [Parameter]

Image save mode	All images / NG images / Disabled
Image size	Full size / Reduced size (320 x 240 pix.)
Overwrite save	Disabled / Enabled (The images are deleted from the oldest image when enabled.)

#### [Number of images that can be saved]

Number of images that can be saved when the memory size is 128 GB.

Number of camera pixels	Image size	Number of images that can be saved
0.4 million pixels	0.4MB	327680
1.6 million pixels	1.6MB	81920
3.2 million pixels	3.2MB	40960
5 million pixels	5.0MB	26214
Reduced size	0.08MB	1638400



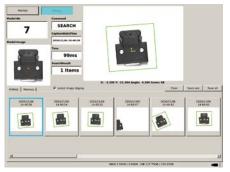
Number of images that can be saved = Memory size / Image size 81920 images can be saved by 1.6 million pixel camera when 128 GB memory is used.

When the cycle time is 3 seconds, images for 68 hours can be saved.

#### History image function

Images can be displayed on an external monitor during searching. The images and search results can be checked retrospectively with a USB mouse connected.

#### Past search images and results are checked.



#### [Number of images that can be saved]

Number of camera pixels	Image size	Number of images that can be saved
0.4 million pixels	0.4MB	1250
1.6 million pixels	1.6MB	312
3.2 million pixels	3.2MB	156
5 million pixels	5.0MB	100

#### Images in the memories (No. 0 to 15) are checked.



Area for history images 500 MB Number of images that can be recorded to the history = 500 MB / Image size

#### POINT 8

#### Connection of multiple cameras

Up to eight cameras can be connected via HUB and support various applications such as addition of code recognition camera.

#### [Application using three cameras]

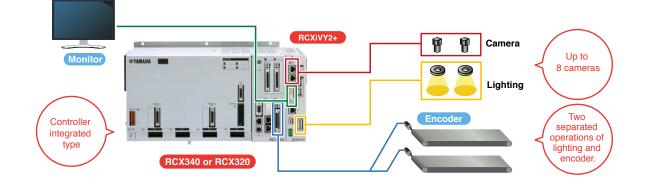
1 Workpiece supply position is corrected using the downward camera.

(2) Workpiece positioning or angle is corrected using the upward camera.

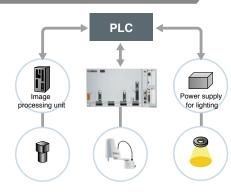
③ Place position is corrected using the downward camera.



#### Robot controller integrated type



#### **Typical Robot Vision setup**



- Time consuming robot coordinates alignment.
   Need to calculate compensation for moving
- camera setup.
- 3 Operation deviation between the camera and robot due to communication time.
- 4 Adjustment of communication format is needed.

# $\times$

- Handling not easy
  Installation and setup costs are high.
- Robot issue or vision issue? Who to call?

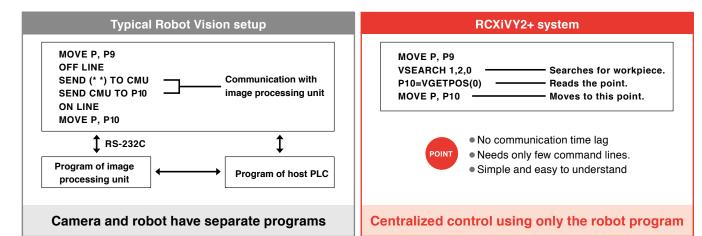
#### RCXiVY2+ system



- 1 Simple calibration function is incorporated.
- 2 Coordinates are corrected automatically even when the camera moves.
- 3 High-speed connections through dedicated bus line.
- 4 Controller is incorporated to provide the central operation.
- 5 Applicable to all models of YAMAHA robot lineup.

# C

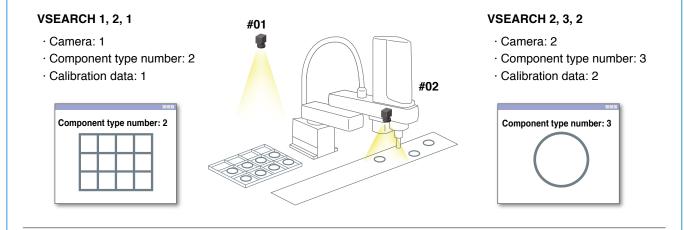
- Easy to use
- Various applications are supported using easy operation.
- Cost reduction by reducing work steps.
- Robot and vision supported by Yamaha



#### Examples of program commands

#### VSEARCH ··· Detect parts with designated camera

Camera and component type to be used for detection and the calibration data to be used can be switched with one command.



#### **VGETPOS** ··· Acquires the coordinates of the detected workpieces.

The search results can be substituted into the point coordinates directly.

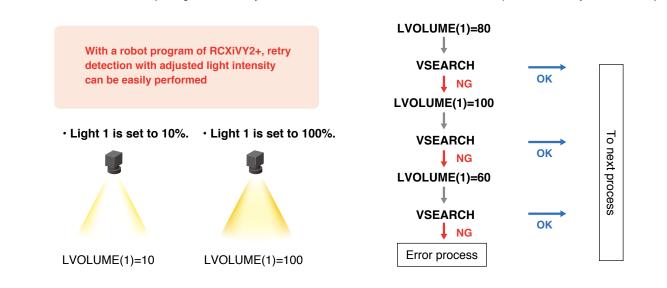
	<ul> <li>Detects the workpieces.</li> <li>Substitutes the number of detected workpieces.</li> </ul>	$\begin{array}{c} \begin{array}{c} \begin{array}{c} 1 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 2 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 3 \\ \end{array} \\$	VG VG VG VG
P[ J ] = VGETPOS (J)	<ul> <li>Acquires the workpiece</li></ul>	4 4 5 6 G	VG
NEXT J	coordinates.		VG

<b>VGETPOS (0)</b> $\rightarrow$ Coordinates of 1
<b>VGETPOS (1)</b> $\rightarrow$ Coordinates of 2
<b>VGETPOS (2)</b> $\rightarrow$ Coordinates of 3
<b>VGETPOS (3)</b> $\rightarrow$ Coordinates of 4
<b>VGETPOS (4)</b> $\rightarrow$ Coordinates of 5
<b>VGETPOS (5)</b> $\rightarrow$ Coordinates of 6

\* The order to substitute into VGETPOS can be selected from the following.
 1) Score order, 2) X coordinate, and 3) Y coordinate

#### LVOLUME ... Intensity of light is adjustable from 0 to 100% range

In detection mode intensity of light can be adjusted with one command. Detection can be repeated with adjusted intensity.



#### 3 easy steps for parts registration

From image acquisition, registration takes just three steps.



#### STEP. 1

#### Capture images.

Put the workpiece within the camera field-of-view and specify an image capturing range.



#### STEP. 2

#### Set the contour. Contour is automatically extracted.

Paint the necessary contour with a pen tool.



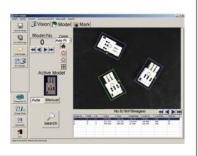
#### STEP. 3

#### Register the detection position.

Specify the detection position with the mouse. Desired positions can be set.

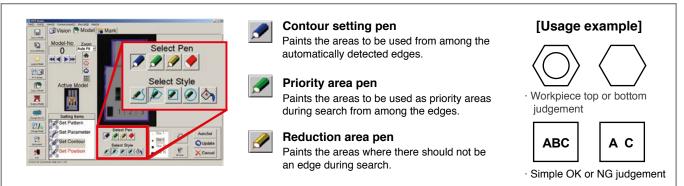


#### Search results



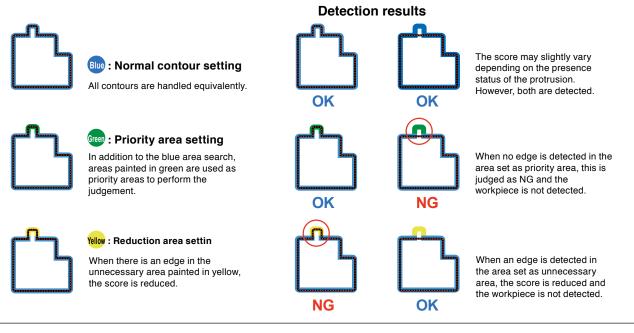
#### POINT 11

#### Simple parts judgement process



#### Usage example of contour setting pen

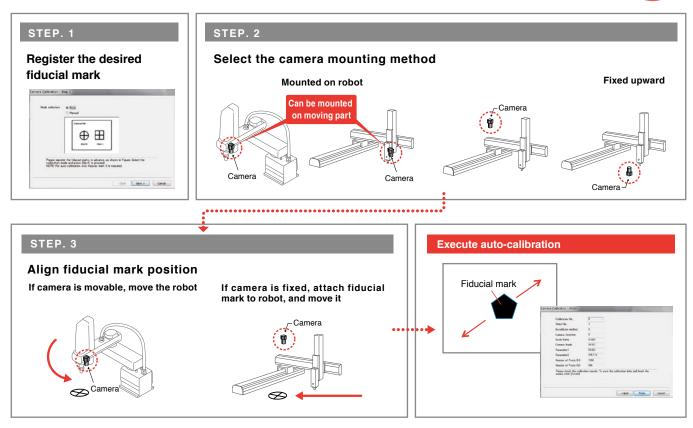
When a workpiece with a partially different shape needs to be distinguished and recognized or when the top or bottom needs to be judged, the detection can be performed by painting the contours in different colors by combining the contour setting pen with the priority area pen and reduction area pen.



#### **Simple calibration**

Conventional equipment combining "image processing unit + robot" requires many steps in "calibration" that aligns the camera coordinates with the robot coordinates. With the RCXiVY2+ system, following the wizard to perform the operation will complete the calibration easily within a short time. In addition, even when the setting position deviates, the calibration is executed and restored immediately.





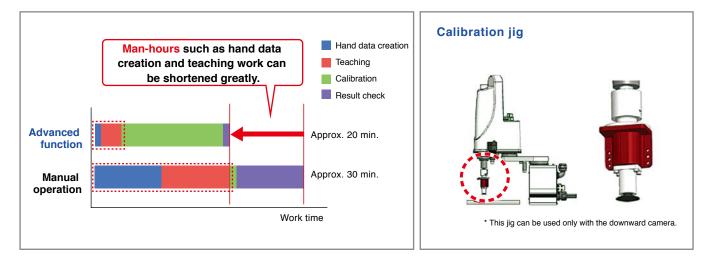
#### POINT 13

#### Calibration is automated with the dedicated jig.

By automating the calibration using the advanced calibration function, highly accurate calibration can be achieved easily without depending on the operator's skill.

The hand data can also be created automatically and the time necessary for the calibration is reduced greatly.

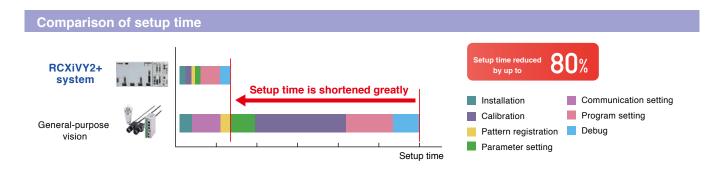
Since the dedicated jig is the standard part (option part), the jig does not need to be designed and manufactured and can be used immediately.



#### Setup time reduced greatly

When using third-party vision, a coordinate conversion program needs to be created in the robot controller since the robot coordinate data differs from the vision format.

In RCXiVY2+, vision system is incorporated in robot controller the robot coordinate data can be stored into the robot point data using single process. This ensures very simple operation. Additionally, the unified control of the camera control and light control can be performed using the robot program. Start-up process will be greatly simplified.



POINT 15

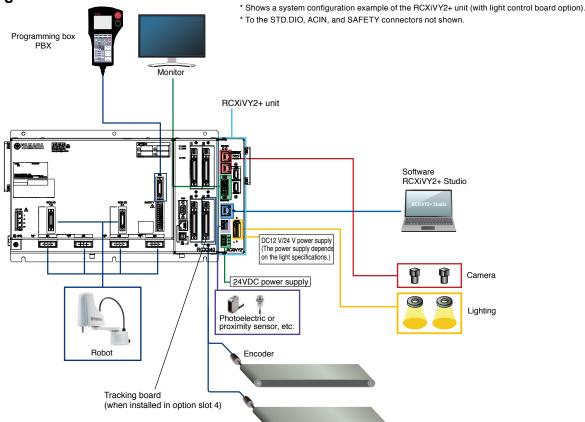
#### Easy link with peripheral equipment

One controller provides unified control of robot, gripper, and lighting.



#### POINT 16

#### System configuration illustration



#### **Conveyor tracking**

Ideal for high-speed packaging arrangement high-speed transport of multiple types of items such as pharmaceuticals, cosmetics, and food products.

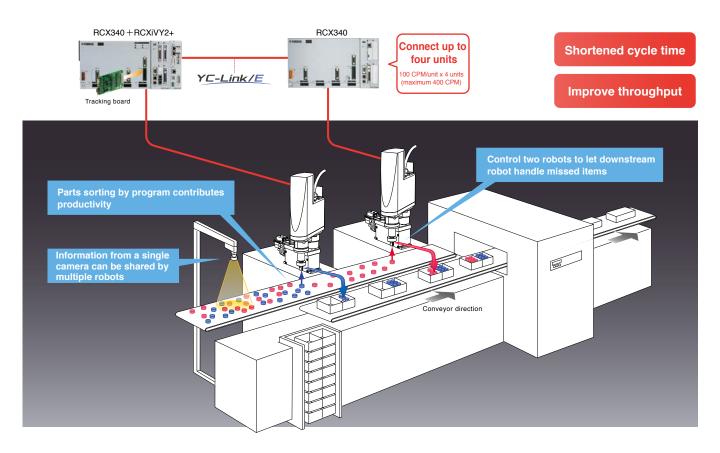
The vision camera detects the position and orientation of parts moving on the conveyor, and the robot picks them up.



Operating conditions: YK500XG / payload 1 kg (total of workpiece and tool) / horizontal movement 250 mm / vertical movement 1 mm / conveyor speed 100 mm/sec

#### POINT 18

#### Improving productivity by controlling multiple robot systems



#### Up to 254 types of parts registration

Setup changes require only that part numbers be changed. Setup changes are easy.



#### Monitor output

Monitor the operating status

Monitor the search status while making calibration settings or during automatic operation.

#### Contents of output

- Selected type / Captured
- image Search result
- (position, score, scale)
- · Executed command
- · Time required by command

#### Output method

DVI-I (supports digital monitor or analog monitor)

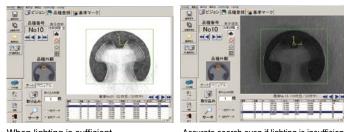


#### POINT 21

#### High-precision search even under low light

#### Edge search engine is built-in

Supports a variety of applications while being minimally affected by the external environment.



#### When lighting is sufficient



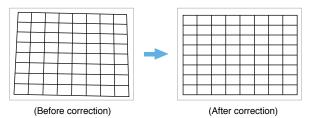
#### Lens distortion and camera inclination correction function

#### Mounting accuracy is improved Camera is installed in the inclined status\*

The lens distortion and camera inclination when the angle of visibility is wide or when the camera is installed in the inclined status can be corrected.

When the distortion and inclination correction function is enabled during calibration, the calibration data for the distortion and inclination correction is created. When images are captured using this calibration data, captured images are corrected and output.

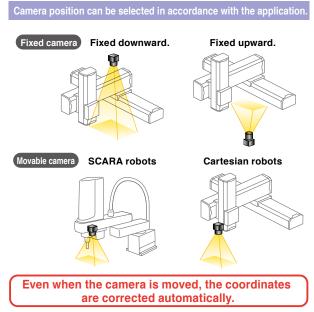
\* Up to approx. 15 degrees



#### Also supports moving camera

Even if the camera is mounted on the robot, coordinates are automatically converted according to the robot's movement.





#### POINT 24

#### Easy-to-use programming software RCXiVY2+ Studio

With programming software "RCXiVY2+ Studio", all vision related operations such as registration of fiducial marks and workpieces used for calibration (contour settings, various parameter settings, and read range settings), backup, restore operation, and operation monitor can be performed.

Search	trial-run.	part type	registration
- Ocuron	unun num,	purrypo	regionation

- Reference mark registration (for calibration)
- Up to 254 workpiece types can be registered.
- Workpiece can also be added easily.
- Up to 100 workpieces can be detected at once.
  Data backup
- This software functions as a monitor during program operation.



#### POINT 25

#### Easy programming

Constructing the most suitable robot vision system for an application.

#### RCX-Studio 2020 program template function

Program is created automatically simply following step-by-step operating process

RCX3 series programming software RCX-Studio 2020 also has following five templates for vision system:



- Pallet picking using the vision
- Dispensing work using the vision
- Gripping deviation correction using the vision
- Gripping deviation and mounting position correction using the vision
- Gripping deviation and mounting position correction using the vision (without using any master)

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# Wide variety of robot system to choose from most suitable and economical solution for robot vision system





**XY-X** Cartesian robots

YK-XG/XE SCARA robots



YK-TW orbit type robots



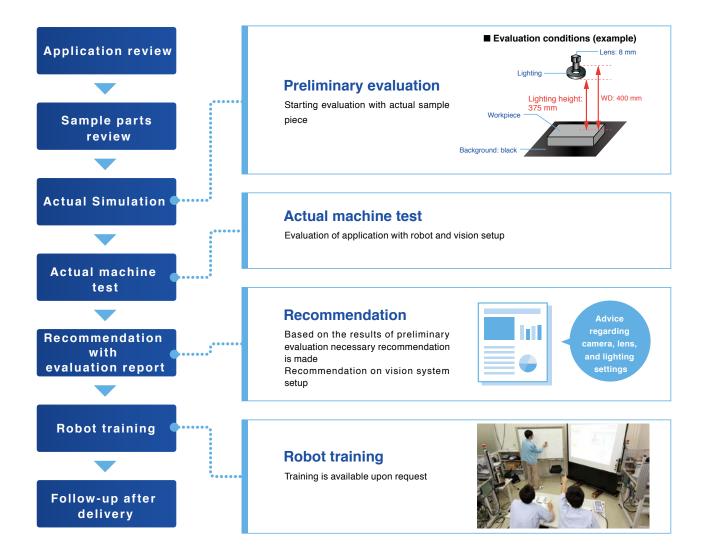
FLIP-X single-axis robots

\* The YA series is not supported.

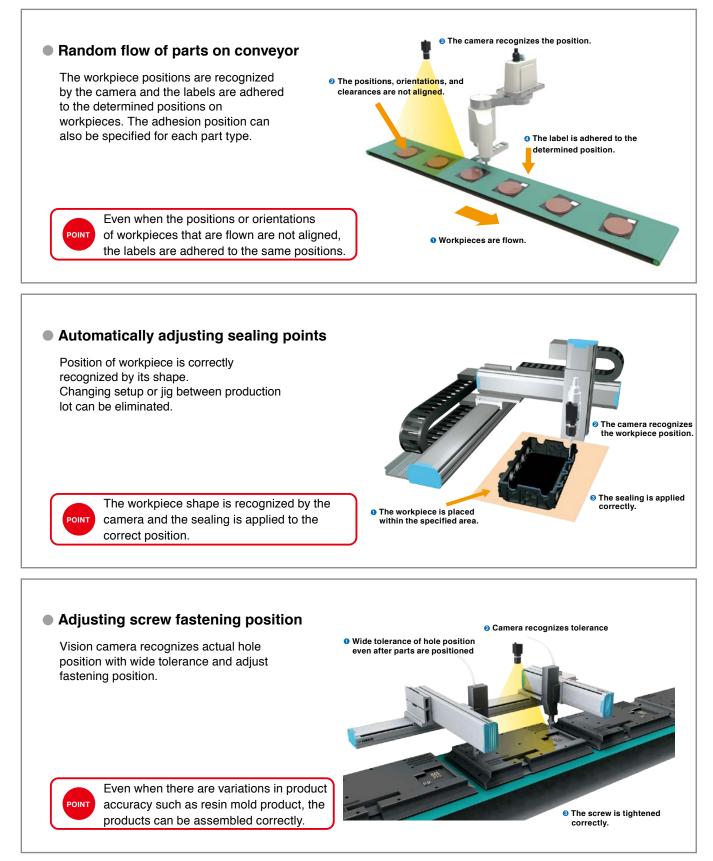
#### POINT 27

#### Verifying application prior to purchase

User's application is verified using actual sample parts before making a purchase decision. Based on the evaluation result, recommendation will be made for most suitable and economical solution.

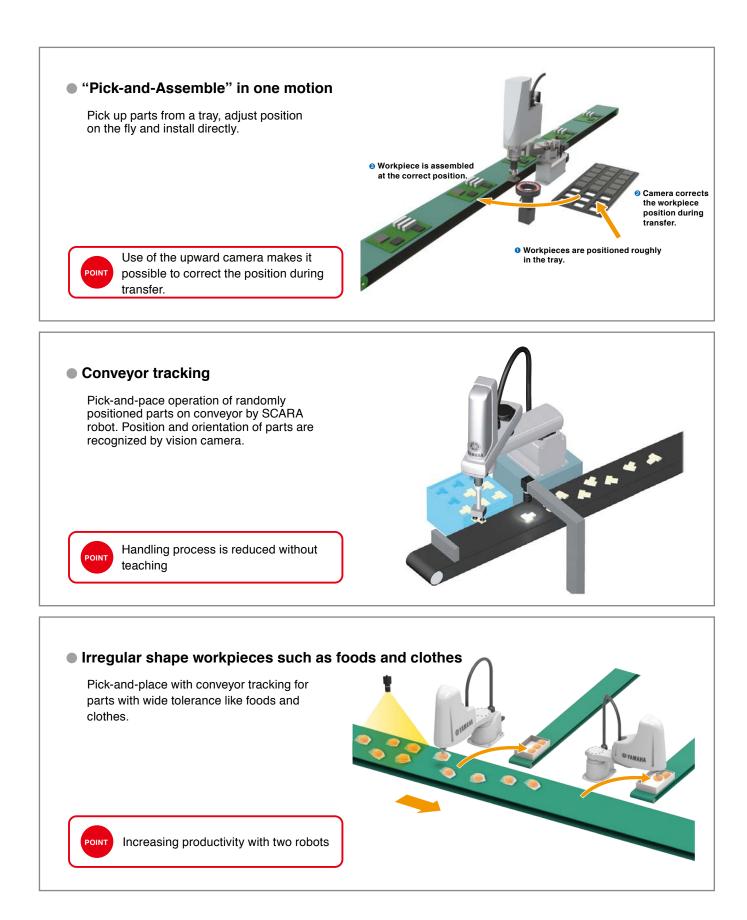


#### Lot application examples



Continues on next page »

#### » Application examples continued.





**ROBOT VISION** 

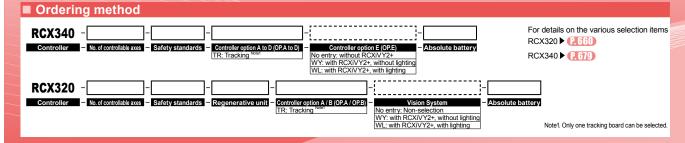
# RCXiVY2+ System Applicable controllers RCX3 series

Robot with image processing functions

Integrated Robot Vision System with "plug-and-play" simplicity. New functions have been added to the conventional iVY2 to make the vision system even easier to use.



#### Main functions > P.108



#### Basic specifications

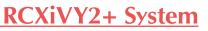
#### Robot vision basic specifications

	Item	RCXiVY2+ unit					
	Applicable controllers	RCX340 / RCX320					
	Number of screen pixels	720(H) × 540(V) (400,000 pixels) 1440(H) × 1080(V) (1,600,000 pixels) 2048(H) × 1536(V) (3,200,000 pixels) 2592(H) × 1944(V) (5,000,000 pixels) <sup>Note1</sup>					
	Model setting capacity	254 models					
	Number of connectable camera	s 2 cameras (8 units when the HUB is used.)					
	Connectable camera	GigE camera PoE: IEEE802.3af 1 ch up to 7W					
Basic	External interface	Ethernet (1000BASE-T) <sup>Note2</sup> USB 2.0 2Ch (Up to 5V 2.5W / ch)					
specifications	External monitor output	DVI-I <sup>Note3</sup> Monitor resolution: 1024 × 768 Vertical periodic frequency: 60 Hz Horizontal periodic frequency: 48.4 kHz					
	Power supply	24 VDC +/- 10%, Maximum 1.5 A					
	Dimensions	W45 × H195 × D130 (RCXiVY2+ unit only)					
	Weight	0.8kg (RCXiVY2+ unit only, when the lighting control board option is selected)					
	Operating environment	Compliant with the RCX340/RCX320 controller.					
	Storage environment	Compliant with the RCX340/RCX320 controller.					
Search method		Edge search, Measuring search, Blob search, Code search					
Image	Trigger mode	S/W trigger, H/W trigger					
capturing	External trigger input	2 points					
Function		Position detection, coordinate conversion, automatic point data generation, distortion and inclination correction					
Camera installa	tion position	Fixed to the fixed camera (up, down) or robot (Y-axis, Z-axis). Vertical direction to the image capturing target workpiece is recommended.					
Setting support	function	Calibration, image save function, model registration <sup>Note4</sup> , fiducial mark registration <sup>Note4</sup> , measuring registration <sup>Note4</sup> , blob registration <sup>Note4</sup> , code registration <sup>Note4</sup> , monitor function <sup>Note4</sup>					
	Number of connectable lighting units	Maximum 2					
Lighting control	options Modulated light format	PWM modulated light control (0 to 100%), PWM frequency switchable 62.5 kHz/ 125 kHz Continuous light, strobe light (follows camera exposure)					
	Lighting power input	12V DC or 24V DC (external supply shared by both channels)					
	Lighting output	For 12V DC supply: Total of less than 40W for both channels. For 24V DC supply: Total of less than 80W for both channels.					

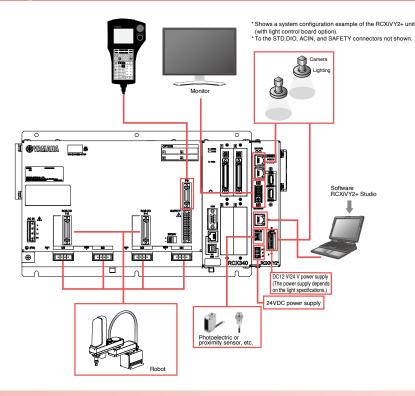
Note1. Since the rolling shutter is used, the tracking is not supported.

Note2. For setting and monitor operations Note3. Also usable with an analog monitor by using a conversion adaptor. Note4. RCXiVY2+ Studio function (requires a Windows PC)

CONTROLLI



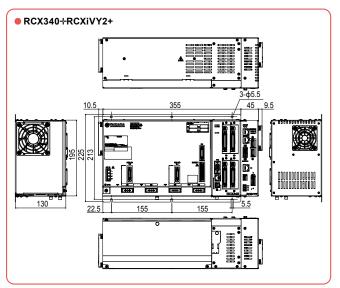
#### System configuration illustration

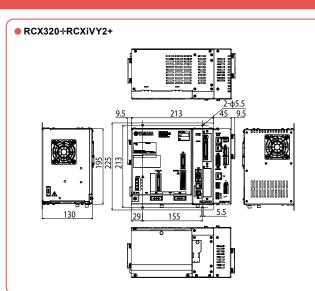


#### Tracking board basic Specifications

	Item	Tracking board					
	Applicable controllers	RCX340 / RCX320					
	Number of connected encoders	Up to 2 units.					
Encoder power suppl	Encoder power supply	5VDC (2 counters total 500 mA or less) (Supplied from controller)					
	Applicable encoder	26LS31/26C31 or equivalent line driver (RS-422 compliance).					
Basic specifications	Input phase	$A, \overline{A}, B, \overline{B}, Z, \overline{Z}$					
speemeations	Max. response frequency	2MHz or less					
	Counter	0 to 65535					
	Multiplier	4x					
	Other	With disconnection detection function					

#### Dimensional outlines





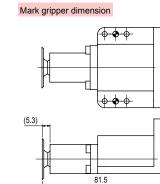
# RCXiVY2+ System

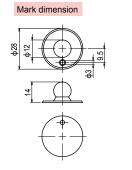
#### Dimensional outlines

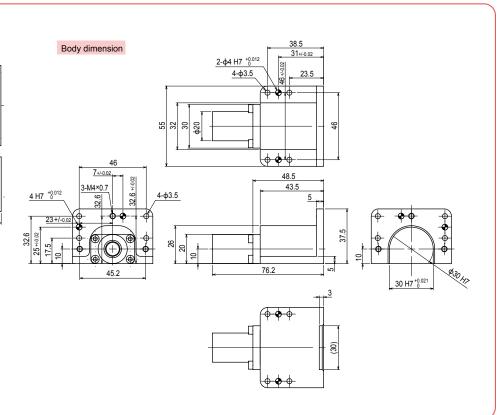
#### Calibration jig

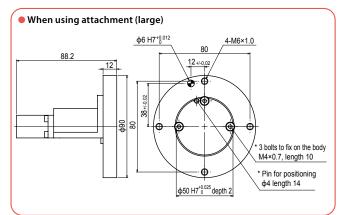


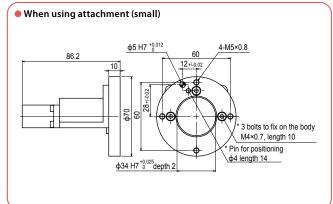
(Model: KCX-M7200-00)











Linear CONVEYor modules Single-axis robot

**RCXiVY2+ System** 

#### Dimensional outlines

#### Camera CMOS camera CMOS camera (400,000 pixel • 1,600,000 pixel • 3,200,000 pixel) (5,000,000 pixel) 2-M3 depth 3.5 2-M3 depth 3.5 15 15 2 1"-32UNF (C-mount) 1"-32UNF (C-mount) 53 53 2-M2 depth 4 2-M2 depth 4 20 20 φ28.5 ф28.5 50 42 42 49 49 4-M3 depth 3.5 15 15 4-M3 depth 3.5 2 Lenses 8mm lens 8mm lens (megapixel support) 17.526 (Model: KCX-M7214-00) (Model: KCX-M7214-40) 52.5 17.526 4 3.4 2-M1.7 Lock scre 2-M1.7 Lock screw 4.3 M25.5 P=0.5 ф16.4 M35.5 P=0.5 ф28 þ22.5 þ29. ф 39 ф37 C mount C mount 12mm lens 12mm lens (megapixel support) 29.5 17.526 (Model: KCX-M7214-10) (Model: KCX-M7214-50) 17.526 51 0.3 2-M1.7 Lock screw 3.6 2-M1.7 Lock screw Ч. ф29 ф16 φ22.5 **b**29. 930 **þ**28 **M27** C mount C mount 16mm lens 16mm lens (megapixel support) 17.526 24 (Model: KCX-M7214-20) (Model: KCX-M7214-60) 47.5 17 526 1.5 2-M1.7 Lock scre 2.5 2-M1.7 Lock screw E ф29 ф16 þ29. ф23 30 **M27** 5 C mount C mount 25mm lens 25mm lens (megapixel support) 17.526 36 (Model: KCX-M7214-30) (Model: KCX-M7214-70) 1.7 2-M1.7 Lock screv 3.5 2-M1.7 Lock screw M27 P=0.5 P=0.5 ф16 ф28.5 þ29 ф22.5 ₽30 29 127 C mount C mount

# CONTROLLER

### RCXiVY2+ System

#### Lens characteristics

					Angle-of-view (degrees)							Closest
Lens Model	Focal length [mm]			6541-00 ixel camera)		6541-10 bixel camera)		6541-20 bixel camera)		6541-30 pixel camera)	approach distance	
			[1 140.]	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	[m]
8mm	KCX-M7214-00	8	F1.3-CLOSE	27.13	36.09	26.85	35.69	37.57	49.23	30.72	40.60	0.2
12mm	KCX-M7214-10	12	F1.4-CLOSE	17.23	23.01	17.05	22.74	24.11	31.95	19.57	26.03	0.3
16mm	KCX-M7214-20	16	F1.4-CLOSE	13.17	17.50	13.03	17.30	18.48	24.44	14.97	19.83	0.4
25mm	KCX-M7214-30	25	F1.4-CLOSE	8.57	11.42	8.47	11.29	12.05	16.01	9.74	12.95	0.5
8mm (megapixel support)	KCX-M7214-40	8	F1.4–F16	26.47	34.83	26.20	34.44	36.68	47.61	29.97	39.21	0.1
12mm (megapixel support)	KCX-M7214-50	12	F1.4–F16	17.49	23.19	17.31	22.92	24.47	32.19	19.86	26.23	0.1
16mm (megapixel support)	KCX-M7214-60	16	F1.4–F16	13.28	17.69	13.14	17.48	18.64	24.69	15.09	20.04	0.1
25mm (megapixel support)	KCX-M7214-70	25	F1.4–F16	8.62	11.48	8.52	11.34	12.12	16.09	9.80	13.02	0.15

Note. This table shows the angle-of-view for Yamaha's standard lenses. If the angle-of-view is greater, there might be more distortion at the edge of the image.

#### ■ Angle-of-view size, WD, and magnification when close-up ring is used

Close-up			Lens							
ring [mm]			8 r KCX-M			mm 7214-10		mm 7214-20	25 mm KCX-M7214-30	
		WD [mm]	20	00		300		00	500	
		KFR-M6541-00 (400,000 pixels)	97.8 ×	130.5	93 ×	: 124	93 × 124		72.9	× 97.2
None	Angle-of-view size X × Y	KFR-M6541-10 (1,600,000 pixels)	98.6 ×	130.5	93.7	× 124	93.7	× 124	73.5	× 97.2
None	[mm]	KFR-M6541-20 (3,200,000 pixels)	139.2 ×	< 185.7	132.2	× 176.5	132.2 :	× 176.5	103.7	× 138.4
		KFR-M6541-30 (5,000,000 pixels)	112.3			× 142.5		× 142.5		< 111.7
	0	ptical magnification	0.0			040		940		051
		WD [mm]	69.5	118.6	143	296.8	222	524.1	358.5	1269.4
	Angle-of-view size	KFR-M6541-00 (400,000 pixels)	37.2 × 49.6	60 × 80	46.5 × 62	93 × 124	52.3 × 69.8	120 × 160	53.1 × 70.8	186 × 248
0.5	X × Y	KFR-M6541-10 (1,600,000 pixels)	37.5 × 49.6	60.4 × 80	46.8 × 62	93.7 × 124	52.8 × 69.8	120.9 × 160	53.5 × 70.8	187.5 × 248
0.0	[mm]	KFR-M6541-20 (3,200,000 pixels)			66.1 × 88.2	132.2 × 176.5		170.6 × 227.7		264.5 × 353
		KFR-M6541-30 (5,000,000 pixels)	42.7 × 57	68.8 × 91.9		106.7 × 142.5		137.7 × 183.8		213.5 × 285
	0	ptical magnification	0.100	0.062	0.080	0.040	0.071	0.031	0.070	0.020
		WD [mm]	38.7	53.8	91.3	142.3	152	257.1	280.8	635.9
	Angle-of-view size	KFR-M6541-00 (400,000 pixels)	22.9 × 30.6	30 × 40	31 × 41.3	46.5 × 62	36.8 × 49.1	60.9 × 81.3	40.8 × 54.5	93 × 124
1.0	X × Y [mm]	KFR-M6541-10 (1,600,000 pixels)		30.2 × 40	31.2 × 41.3	46.8 × 62	37.1 × 49.1	61.4 × 81.3	41.2 × 54.5	93.7 × 124
		KFR-M6541-20 (3,200,000 pixels)		42.6 × 56.9	44 × 58.8	66.1 × 88.2	52.3 × 69.9	86.7 × 115.7	58.1 × 77.5	132.2 × 176.5
		KFR-M6541-30 (5,000,000 pixels)			35.5 × 47.5	53.3 × 71.2	42.2 × 56.4	70 × 93.4	46.9 × 62.6	106.7 × 142.5
	0	ptical magnification	0.162	0.124	0.120	0.080	0.101	0.061	0.091	0.040
		WD [mm]			65.4	90.8	114.5	168.1	230.9	424.7
	Angle-of-view size	KFR-M6541-00 (400,000 pixels)			23.1 × 30.8	30.7 × 40.9	28.1 × 37.5	40.4 × 53.9	33.5 × 44.6	62 × 82.6
1.5	X × Y	KFR-M6541-10 (1,600,000 pixels)			23.2 × 30.8	30.9 × 40.9	28.4 × 37.5	40.7 × 53.9	33.7 × 44.6	62.5 × 82.6
	[mm]	KFR-M6541-20 (3,200,000 pixels)			32.8 × 43.8	43.7 × 58.3	40 × 53.4	57.5 × 76.7	47.6 × 63.6	88.1 × 117.6
		KFR-M6541-30 (5,000,000 pixels)			26.5 × 35.4	35.2 × 47.1	32.3 × 43.1	46.4 × 61.9	38.4 × 51.3	71.1 × 95
	0	ptical magnification			0.161	0.121	0.132 91.2	0.092	0.111	0.060 319.1
		WD [mm]			50	65.1			196.3	
	Angle-of-view size	KFR-M6541-00 (400,000 pixels)			18.5 × 24.6	23.1 × 30.8	22.9 × 30.6	30.4 × 40.6	28.6 × 38.1	47 × 62.7
2.0	X×Y	KFR-M6541-10 (1,600,000 pixels)			18.6 × 24.6	23.2 × 30.8	23.1 × 30.6	30.7 × 40.6	28.8 × 38.1	47.4 × 62.7
	[mm]	KFR-M6541-20 (3,200,000 pixels)			26.3 × 35.1	32.8 × 43.8	32.6 × 43.5	43.3 × 57.8	40.6 × 54.3	66.9 × 89.3
		KFR-M6541-30 (5,000,000 pixels) ptical magnification			21.2 × 28.3 0.201	26.5 × 35.4 0.161	26.3 × 35.1 0.162	35 × 46.7 0.122	32.8 × 43.8 0.130	54 × 72.1 0.079
	0	WD [mm]		[	0.201	0.101	0.162	0.122	104.2	129
		KFR-M6541-00 (400,000 pixels)							104.2 14.8 × 19.8	129 18.6 × 24.9
	Angle-of-view size	KFR-M6541-10 (1,600,000 pixels)							14.8 × 19.8	18.8 × 24.9
5.0	Х×Ү	KFR-M6541-20 (3,200,000 pixels)							21.1 × 28.2	26.5 × 35.4
	[mm]	KFR-M6541-20 (5,200,000 pixels)							17 × 22.8	20.5 × 35.4 21.4 × 28.6
	0	ptical magnification							0.250	0.199
	0	bucar magnineauon							0.230	0.199

#### Note. WD is the lens tip reference.

Close-up		-	Lens							
ring [mm]			8 mm lens fo KCX-M	or megapixel 7214-40	12 mm lens f KCX-M	for megapixel 7214-50	16 mm lens f KCX-M	or megapixel 7214-60	25 mm lens f KCX-M	for megapixel 7214-70
	WD [mm]		100		1(	00	1(	00	1	50
		KFR-M6541-00 (400,000 pixels)	53.1 × 70.8		37.2 :	× 49.6	27.3 :	× 36.4	24.9	× 33.2
None	Angle-of-view size X × Y	KFR-M6541-10 (1,600,000 pixels)	53.5 × 70.8		37.5	× 49.6	27.5 :	× 36.4	25.1	× 33.2
None	[mm]	KFR-M6541-20 (3,200,000 pixels)	75.5 ×	100.8	52.9	× 70.6	38.8 :	× 51.9	35.5	× 47.3
		KFR-M6541-30 (5,000,000 pixels)	61 ×			× 57		× 41.9		× 38.2
	0	otical magnification	0.0			100		36		149
		WD [mm]	46	113.6	66.1	283.2	77.8	505.4	130.3	1232.2
		KFR-M6541-00 (400,000 pixels)	28.1 × 37.5	59 × 78.7		90.7 × 120.9		120 × 160	22 × 29.3	186 × 248
0.5	~ v • v	KFR-M6541-10 (1,600,000 pixels)				91.4 × 120.9				
0.0	[mm]	KFR-M6541-20 (3,200,000 pixels)	40 × 53.4	83.9 × 112	36.7 × 49	129 × 172.1		170.6 × 227.7		264.5 × 353
		KFR-M6541-30 (5,000,000 pixels)				104.1 × 139				
	0	otical magnification	0.132	0.063	0.144	0.041	0.166	0.031	0.169	0.020
		WD [mm]			47.2	131.9	62.6	243	114.6	607.2
		KFR-M6541-00 (400,000 pixels)			20.1 × 26.8	45.9 × 61.2	18.8 × 25.1	60 × 80	19.6 × 26.2	93 × 124
1.0	XXV	KFR-M6541-10 (1,600,000 pixels)			20.2 × 26.8	46.2 × 61.2	19 × 25.1	60.4 × 80	19.8 × 26.2	93.7 × 124
1.0	[mm]	KFR-M6541-20 (3,200,000 pixels)			28.5 × 38.1	65.3 × 87.1		85.3 × 113.8		132.2 × 176.5
		KFR-M6541-30 (5,000,000 pixels)			23 × 30.8	52.7 × 70.3				106.7 × 142.5
	0	otical magnification			0.185	0.081	0.197	0.062	0.189	0.040
		WD [mm]			35.2	81.4	51.5	155.5	102	398.9
	Angle-of-view size	KFR-M6541-00 (400,000 pixels)			16.5 × 22	33.2 × 44.2	16.3 × 21.7	40 × 53.3	17.7 × 23.7	62 × 82.6
1.5	Υ×Υ	KFR-M6541-10 (1,600,000 pixels)			16.6 × 22	33.4 × 44.2	16.4 × 21.7	40.3 × 53.3	17.9 × 23.7	62.5 × 82.6
		KFR-M6541-20 (3,200,000 pixels)			23.5 × 31.3	47.2 × 63	23.2 × 30.9	56.8 × 75.9		88.1 × 117.6
		KFR-M6541-30 (5,000,000 pixels)				38.1 × 50.8	18.7 × 25	45.9 × 61.2		71.1 × 95
	0	otical magnification			0.225	0.112	0.228	0.093	0.209	0.060
		WD [mm]					43	111.7	91.5	294.7
		KFR-M6541-00 (400,000 pixels)					14.3 × 19.1	30.2 × 40.3	16.2 × 21.6	46.5 × 62
2.0	XXV	KFR-M6541-10 (1,600,000 pixels)					14.4 × 19.1	30.4 × 40.3	16.3 × 21.6	46.8 × 62
		KFR-M6541-20 (3,200,000 pixels)					20.4 × 27.2		23.1 × 30.8	66.1 × 88.2
		KFR-M6541-30 (5,000,000 pixels)					16.4 × 22 0.259	34.7 × 46.3 0.123	18.6 × 24.8 0.229	53.3 × 71.2 0.080
	0	otical magnification					0.259	0.123	53.9	107.2
		WD [mm] KFR-M6541-00 (400,000 pixels)							53.9 10.6 × 14.2	107.2 18.6 × 24.8
		KFR-M6541-10 (1,600,000 pixels)							10.6 × 14.2	18.7 × 24.8
5.0	X×Y	KFR-M6541-10 (1,600,000 pixels) KFR-M6541-20 (3.200.000 pixels)							10.7 × 14.2 15.1 × 20.2	
		KFR-M6541-20 (3,200,000 pixels) KFR-M6541-30 (5,000,000 pixels)								26.4 × 35.3 21.3 × 28.5
		tical magnification							0.349	0.200
	0	Jucal magnification							0.349	0.200

Note. If a close-up ring is not used, a WD less than the value shown in this table cannot be used. (Closest distance value is shown in No Close-up Ring column). Note. If a close-up ring is not used, a WD less than the value shown in this table cannot be used. Note. If a close-up ring is used, only WD in the region of this value can be used. Note. Values in this table are for reference only; Actual values may vary.

RCXiVY2

# Accessories and part options RCXiVY2+ System

#### Standard accessories

#### RCXiVY2+ unit

The RCXiVY2+ unit adds robot vision to the RCX340/RCX320 robot controller.



#### RCXiVY2+ unit

Model	No lighting		KFR-M4400-V0					
Model	With lighting KF		R-M4400-L0					
RCXiVY2+ unit accessories								
	Name	Model						
Trigger connec	input cable ctor set	KX0-M657K-00						
24V power supply connector			KCF-M5382-00					

#### Support software for PC RCXiVY2+ Studio

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RCXiVY2+ Studio is programming software for the RCXiVY2+ system that allows registering part types and reference marks as well as monitoring the work search status during automatic robot operation by connecting to the robot controller.



Download from website (member site)

#### Environment

Microsoft Windows XP / Vista (32 bit / 64 bit) / 7 (32 bit / 64 bit) / 8, 8.1 (32 bit / 64 bit) /10 (32 bit / 64 bit)
Processor that meets or exceeds the suggested requirements for the OS being used.
Suggested amount of memory or more for the OS being used.
30MB of available space required on installation drive. * Additional vacant space is required for saving images and data.
800 x 600 dot, or higher, 32768 colors (16bit High Color) or higher (recommended)
Ethernet Port of TCP/IP

tered trademarks of the Microsoft Corporation, USA. Note. Ethernet is a registered trademark of the XEROX Corporation, USA.

#### Options

CMOS camera			400,000 pixel	720/	20(H) × 540(V)	KFR-M6541-00
			400,000 pixel 1,600,000 pixe			KFR-M6541-00
		Model	3,200,000 pixe	1 1440	$\frac{1}{1} = \frac{1}{1} = \frac{1}$	
						KFR-M6541-20
•			5,000,000 pixe	1 2592	.(n) × 1944(V)	KFR-M6541-30
	•		9mm			KCX-M7214-00
		8mm				
	-	ŀ	12mm			KCX-M7214-10
	and the second s	ŀ	16mm			KCX-M7214-20
Lens	SHE F	Modol	25mm			KCX-M7214-30
				2mm (megapixel support) 6mm (megapixel support)		KCX-M7214-40
						KCX-M7214-50
		- F				KCX-M7214-60
			25mm (megapi:	xel sup	port)	KCX-M7214-70
		* Common	to iVY2.			
			0 5			
			0.5mm			
Close-up ring			1.0mm		KX0-M7215-10	
			2.0mm		KX0-M7215-20	
			5.0mm		KX0-M7215-4	0
	•••••••••••••••••••••••••••••••••••••••	🛑 l iat	nting control b	 oard		
		- Ligi		Jaiu		adal
Lighting control board		Lindatio	Name			odel
This board adds lighting control func-			g control board		KCX-M4403-L	.0
tionality to the RCXiVY2+ system. (Installed in the RCXiVY2+ unit when		Light	nting control b	oard ad	cessories	
shipped)			Name		M	odel
		Lighting	power cable conne	ector set	KX0-M657K-1	0
		Trace	king board			
			Name		N/A	odel
• Tracking board This board adds conveyor tracking functionality to the RCX340/RCX320		Trackin	ig board		KCX-M4400-T	
			•			<u> </u>
		Trac	king board ac	cessor	ies	
controller.			Name			odel
		Trackin	ig encoder conr	nector	KX0-M657K-2	0
	•••••					
	External diagram of o	camera cal	ole Ca	ble leng	ath (L)	Model
Camera cable		м				66F0-00
		f				66F0-10
Cable for connecting the camera to the RCXiVY2+ board.			9.6 15			66F0-20
	L+/-50			* Common to iVY2.		001 0-20
	L				· - ·	
	•••••••••••••••••••••••••••••••••••••••		••••••			
	~					
LAN cable with shield cloth (5 m)	C		Мс	odel	KX0-M55G0-	00
LAN cable with shield cloth (5 m)	R		Mc	odel	KX0-M55G0-	00
(5 m)			Mc	odel	KX0-M55G0-(	00
	í C			odel	KX0-M55G0-0	
(5 m) Tracking encoder cable			<u>Mc</u>			00

# MEMO